

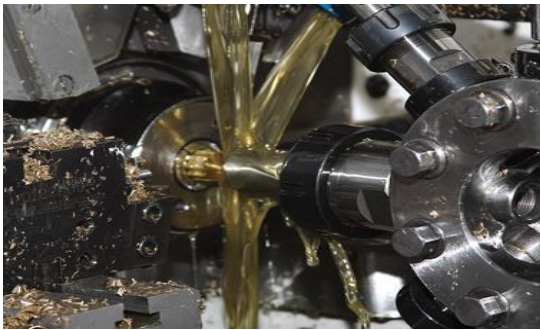
## PRODUCT DATA SHEET

**PRODUCT:** EASTTO NEAT CUTTING OIL 222

**GRADE:** ISO VG 22

**INTRODUCTION:** EASTTO NEATCUTTING OIL 222 is non-staining type neat cutting oil manufactured from highly refined base stocks and fatty oils for improved wetting characteristics to impart good heat dissipation characteristics.

**APPLICATION:** EASTTO NEATCUTTING OIL 222 is recommended for machining like gear shaving, Fine and line boring, Punching, Radial drilling, Tapping, Milling, Spline hob cutting, etc for ferrous and non-ferrous of less severe nature. It is also used for rotary indexing, Angle shearing, Machine tool industries and Conventional lathe machine.



**Gear drilling operation**



**Cutting operation**

**PERFORMANCE LEVEL:**

EASTTO NEATCUTTING OIL 222 meets IS: 3065-1985(Reaffirmed 2002)  
Type I, Grade 2

TYPICAL PROPERTIES	EASTTO NEATCUTTING OIL 222
Kinematic Viscosity at 40°C, cSt	22
Flash Point, COC, °C	160
Copper Strip Corrosion for 3 Hrs. at 100°C	1
Sap Value, mg KOH/gm	18

**PACKING:** 210 Litres Drums.

**Date of issue :** 01.09.2009

**Date of revision:** 03.08.2016

**PDS No.** 05.30.02

These Characteristics are typical of current production while future production will confirm to **EASTERN PETROLEUM PVT. LTD.** Specification variation in these characteristics may occur.

