MATERIAL SAFETY DATA SHEET

1. **Product name and Company identification**
   - **Product Name**: EASTTO ALUMINIUM ROLLING OIL 80
   - **Product Use**: Industrial Neat rolling oil
   - **Supplier**: Eastern Petroleum Pvt. Ltd
     235-239, Jawahar Industrial Estate, Kamothe, Panvel,
     Dist. Raigad, Maharashtra: 410209
   - **Telephone No.**: 91-22-2743 1694, 91-22-2743 3819.
   - **Email**: sales@easternpetroleum.in

2. **Composition / Information of Ingredients**
<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>CAS Number</th>
<th>% by wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mineral base oil</td>
<td>64742-65-0</td>
<td>90 – 95</td>
</tr>
<tr>
<td>Proprietary additives</td>
<td>Mixture</td>
<td>5 - 10</td>
</tr>
</tbody>
</table>

3. **Hazards identification**
   - **Non dangerous substance**
   - **Physical state**: Liquid
   - **Human Health Effects**
     - **Eyes**: Not expected to cause irritation
     - **Skin**: May cause mild skin irritation if prolonged used.
     - **Inhalation**: Not expected to cause any side effect while inhalation

4. **First Aid Measures**
   - **Inhalation**: If inhaled, remove to fresh air. Get medical attention if symptoms occur.
   - **Skin contact**: Immediately wash affected area with soap and water. Remove contaminated clothing and shoes. Get medical attention if a symptom occurs.
   - **Eye contact**: In case of contact immediately wash eyes with plenty of water.
   - **Ingestion**: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If potentially dangerous quantities of this material have been swallowed, call a physician immediately. Get medical attention if symptoms occur.

5. **Fire-fighting Measures**
   - **Flammability of product**: Combustible liquid
   - **Extinguishing Media**
     - **Suitable**: Use dry chemical, carbon dioxide (CO₂), or foam
     - **Not suitable**: Do not use water.

6. **Accidental Release Measures**
   - **Personal precautions**: Wear suitable protection clothing and equipment. Remove contaminated clothes as soon as possible.
   - **Environmental precautions**: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Clean up method - small spillage
Absorb liquid with sand or earth, sweep up and remove to a suitable, clearly marked container for disposal in accordance with local regulation.

Clean up methods – large spillage
Prevent from spreading by making a barrier with sand, earth or other containment material. Reclaim liquid directly or in an absorbent. Dispose of as for small spills.

7. Handling and Storage
Handling
Handle in accordance with good industrial hygiene and safety practices. If handled at elevated temperatures or with high speed mechanical equipment, vapors or mists might be released and require a well ventilated workplace.

Storage
Store at ambient temperature or with lowest necessary heating as required for ease of handling.

8. Exposure Controls / Personal Protection

Control parameters
Use under well ventilated areas whenever sprayed

Personal protection equipment

Respiratory protection
Avoid inhalation; use suitable mask with filter if necessary.

Hand protection
Wear oil-resistant protective gloves if there is a risk of skin contact.

Eye protection
For eyes protection wear safety goggles.

Skin and body protection
Use protective cloths and gloves.

Hygienic measures
Act in accordance with good industrial hygiene and safety practice.

9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>CHARACTERISTICS</th>
<th>EAST TO ALUMINIUM ROLLING OIL 80</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odour</td>
<td>Odourless</td>
</tr>
<tr>
<td>Colour</td>
<td>Colourless</td>
</tr>
<tr>
<td>Sp. Gravity @ 30 °C gm/ml</td>
<td>0.79</td>
</tr>
<tr>
<td>Kinematic viscosity @ 40 °C, cst</td>
<td>1.8</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>pH</td>
<td>N.A</td>
</tr>
<tr>
<td>Flash point °C</td>
<td>105</td>
</tr>
</tbody>
</table>

10. Stability and Reactivity

Reactivity and stability
Stable at normal conditions and decomposes at higher temperature.

Conditions to avoid
Excessive heating and highly oxidizing agents

Hazardous decomposition products
Upon combustion, CO2, CO and oxides of Sulphur and Nitrogen are generated.

Hazardous polymerization
Under normal conditions of storage and use, polymerization will not occur.

11. Toxicological Information

Potential chronic health effects
Carcinogenicity
No known significant effects or critical hazards.

12. Ecological Information

Environment effect
Will not have chronic effect on aquatic environment

13. Disposal considerations

Waste disposal procedure
Place contaminated materials in a disposable container and dispose of in accordance with Local, State environmental regulations and contact local environment and health authorities to get the permission for waste disposal.
<table>
<thead>
<tr>
<th></th>
<th>Transport Information</th>
<th>Not classified as hazardous for transport (DOT, TDG, IMO/IMDG, IATA/ICAO)</th>
</tr>
</thead>
<tbody>
<tr>
<td>15.</td>
<td>Regulatory Information</td>
<td>Not classified as hazardous</td>
</tr>
<tr>
<td>16.</td>
<td>Other Information</td>
<td>The information provided in this Safety Data Sheet is correct to the best of our knowledge, information, and belief at the date of its publication. The information given is designed as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material in combination with any other materials or in any process, unless specified in the text.</td>
</tr>
</tbody>
</table>