

PRODUCT DATA SHEET

PRODUCT: EASTTO GUN DRILLING OIL

GRADE: ISO VG 12

INTRODUCTION: EASTTO GUN DRILLING OIL contains specially selected fatty material and active sulphur to impart extra ability of cutting operations under continuous and long working periods. EASTTO GUN DRILLING OIL has minimum tendency of mist forming and increases the life of filter due to low tendency of sludge formation.

APPLICATION: EASTTO GUN DRILLING OIL is recommended for deep hole boring and drilling including gun drilling operations where easy swarf removal and effective cooling at the cutting point are required. EASTTO GUN DRILLING OIL is not recommended for use on non-ferrous metals.



Gun Drilling Application

PERFORMANCE LEVEL: EASTTO GUN DRILLING OIL – Proprietary

TYPICAL PROPERTIES

CHARACTERISTICS	EASTTO GUN DRILLING OIL
Kinematic Viscosity at 40°C, cSt	12
Flash Point, COC, °C	160
Copper Strip Corrosion for 3 Hrs. at 100°C.	4
Sap Value, mg KOH / gm	14

PACKING: 210 Litres Drums.

Date of issue : 10.11.2014

Date of revision: 04.08.2016

PDS No. 05.40.01

These Characteristics are typical of current production while future production will confirm to **EASTERN PETROLEUM PVT. LTD.** Specification variation in these characteristics may occur.

